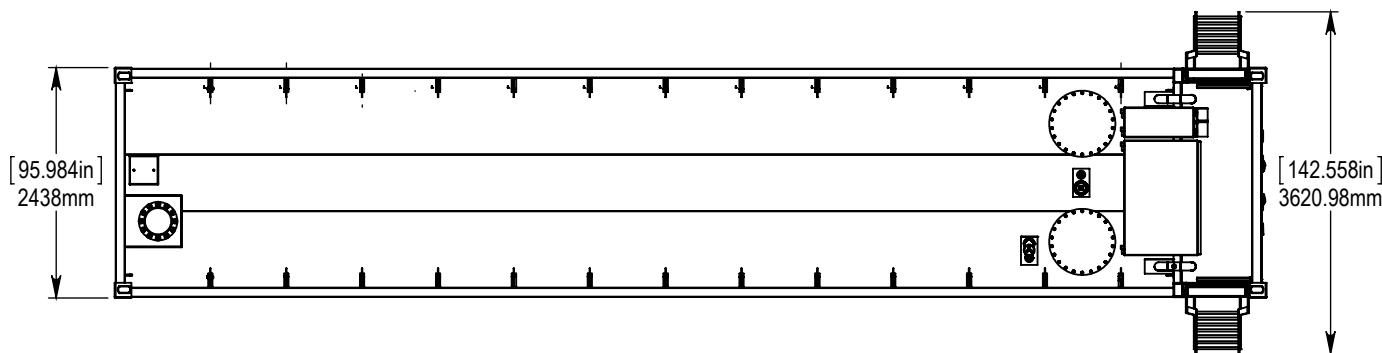
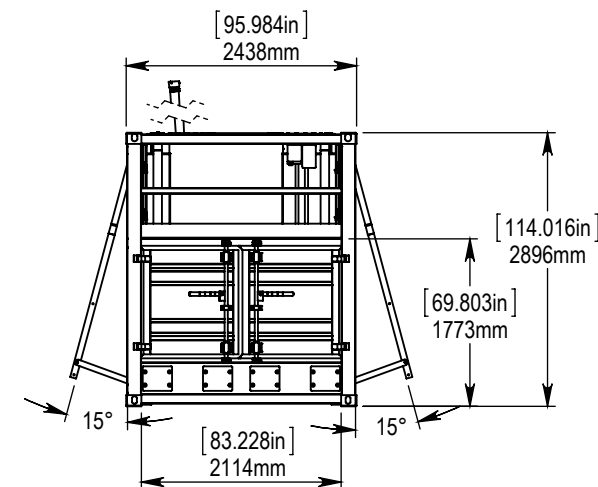
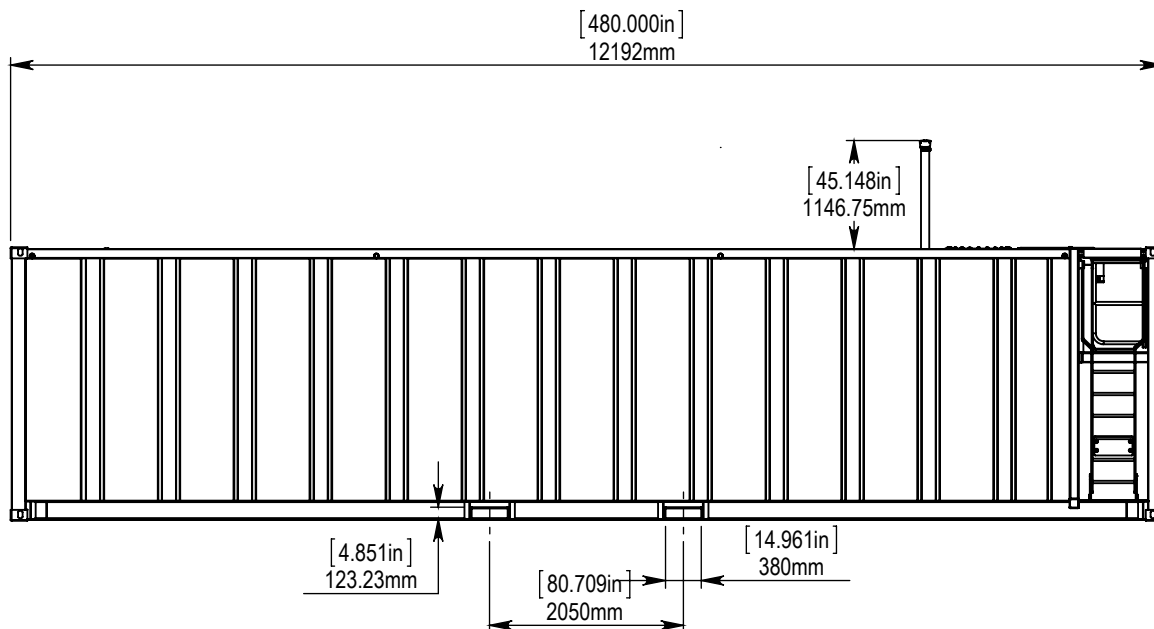


IF IN DOUBT PLEASE ASK



Brim-Full Capacity : 63,600 L
Safe-Fill Capacity : 60,420 L

TOLERANCE CLASS A BY EN-ISO-13920
TOLERANCES UNLESS SPECIFIED
X = 2mm
X.X = 0.5mm
X.XX = 0.25mm
ANGLES = 2°
ALL ANGLES ARE 90°, UNLESS SPECIFIED

REVISIONS
DESCRIPTION

DRAWN BY:
JS
CHECKED BY:
AK
APPROVED BY:
AK

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http://www.western-global.com
DATE: 27/01/2015

MATERIAL AS SPECIFIED	THICKNESS(mm) AS SPECIFIED	WEIGHT(kg) 12427.9	SCALE 1:50	UNITS mm (inches)
TITLE: 400TTS-MAIN ASSEMBLY				
DRAWING No : 400TTS-MK4-001				SHEET : 1/4

1
IF IN DOUBT PLEASE ASK

2

3

4

5

6

A

B

C

D

A

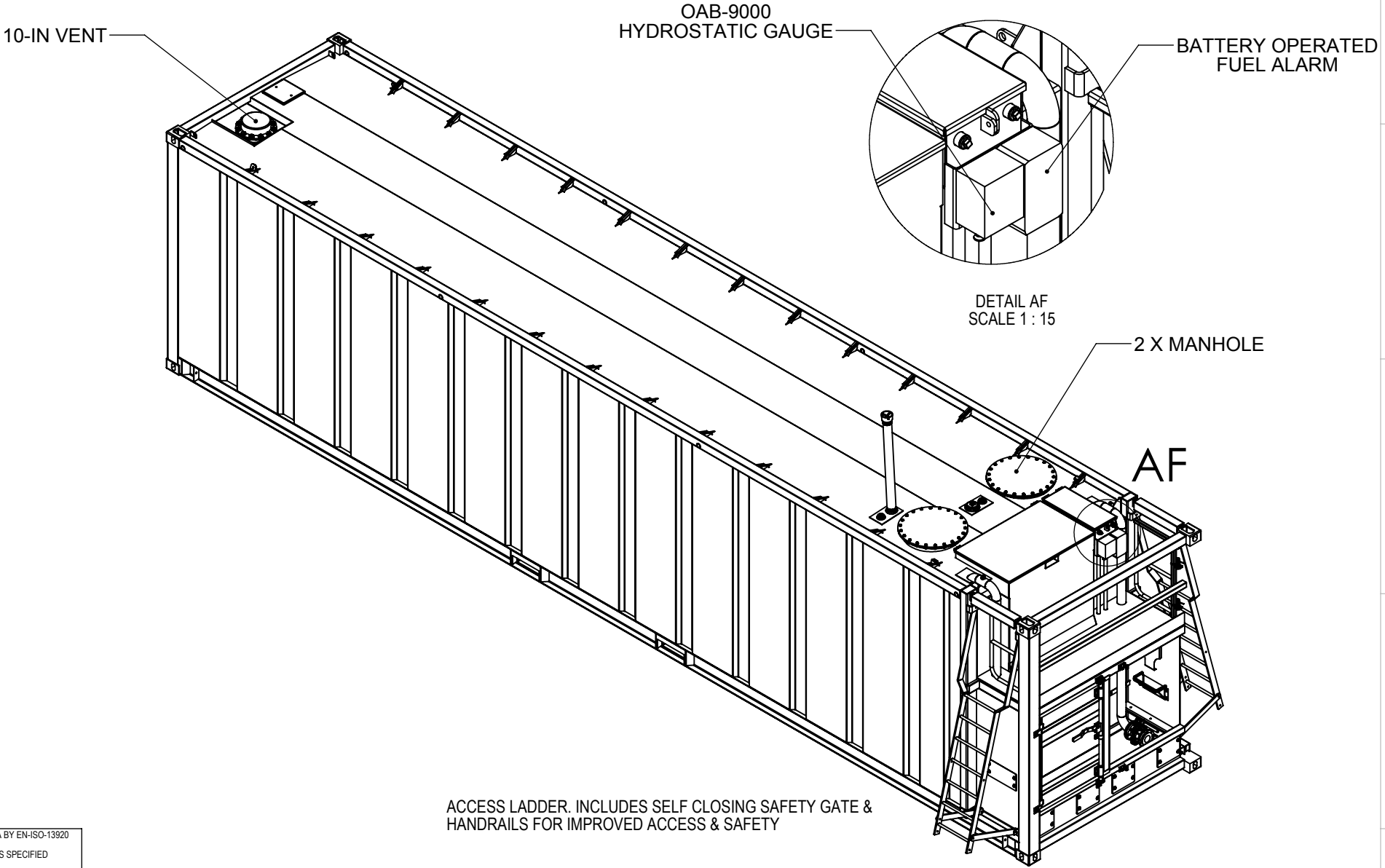
B

C

D

E

E



TOLERANCE CLASS A BY EN-ISO-13920
TOLERANCES UNLESS SPECIFIED
X = 2mm
X.X = 0.5mm
X.XX = 0.25mm
ANGLES = 2
ALL ANGLES ARE 90 ,UNLESS SPECIFIED

REVISIONS		
REV	DATE	DESCRIPTION

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DATE: 27/01/2015

MATERIAL AS SPECIFIED	THICKNESS(mm) AS SPECIFIED	WEIGHT(kg) 12427.9	SCALE 1:50	UNITS mm (inches)
TITLE: 400TTS-MAIN ASSEMBLY				
DRAWING No : 400TTS-MK4-001				SHEET : 2/4

IF IN DOUBT PLEASE ASK

1.5-IN PUMP FEED
PIPE ASSEMBLY

3-IN FEED ASSEMBLY

1-IN PUMP FEED PIPE
ASSEMBLY

1-IN INNER TANK BOTTOM
CLEANOUT EXTERNAL
SUCTION ASSEMBLY

1-IN RETURN PIPE
ASSEMBLY

3-IN FILL ASSEMBLY

3-IN OUTLET

3-IN OUTLET

TOLERANCE CLASS A BY EN-ISO-13920
TOLERANCES UNLESS SPECIFIED
X = 2mm
X.X = 0.5mm
X.XX = 0.25mm
ANGLES = 2
ALL ANGLES ARE 90°, UNLESS SPECIFIED

REVISIONS

DESCRIPTION

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DATE: 27/01/2015

MATERIAL
AS SPECIFIED

THICKNESS(mm)
AS SPECIFIED

WEIGHT(kg)
12427.9

SCALE
1:50

UNITS
mm (inches)

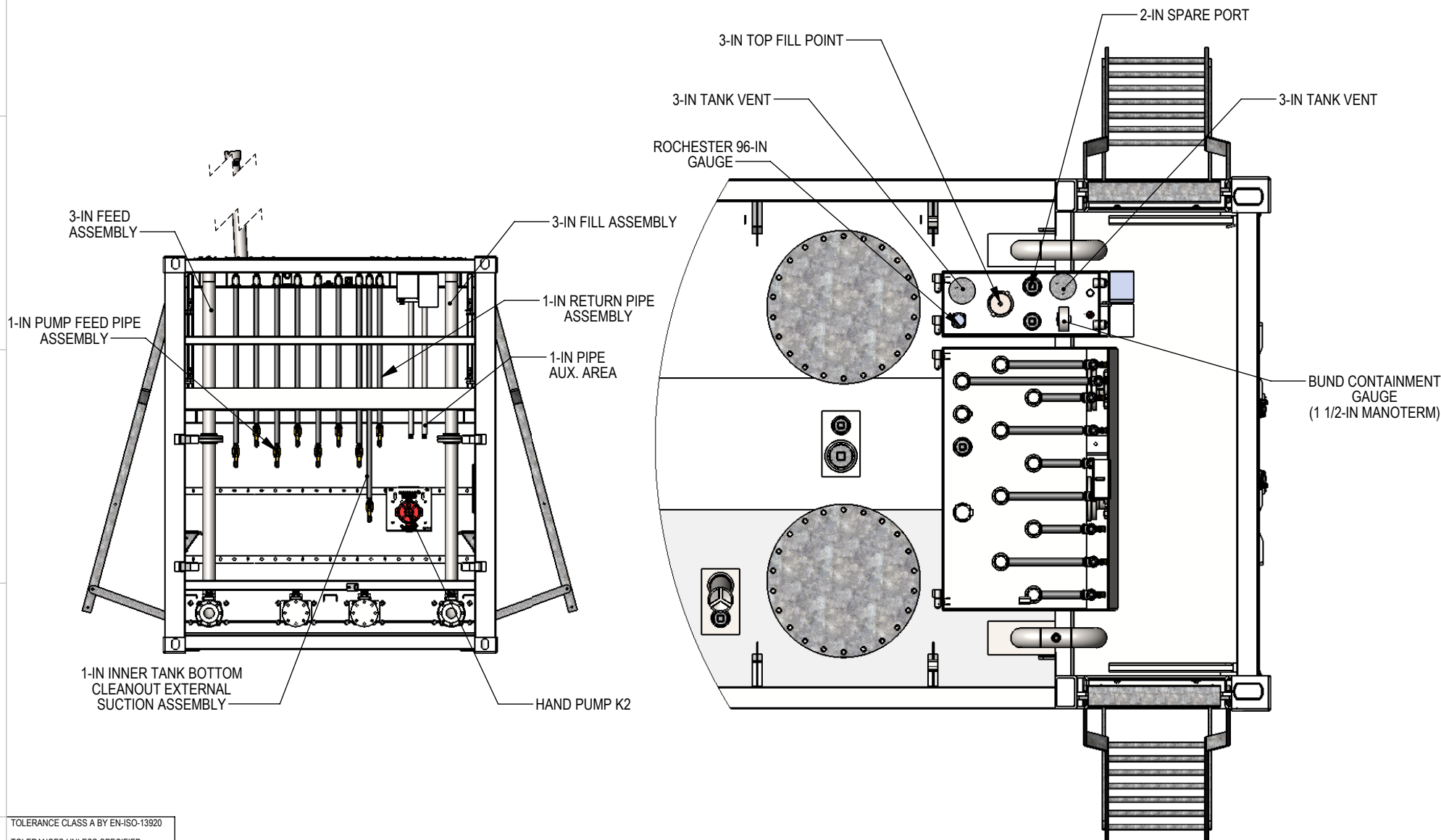
TITLE:

400TTS-MAIN ASSEMBLY

DRAWING No : 400TTS-MK4-001

SHEET : 3/4

IF IN DOUBT PLEASE ASK



TOLERANCE CLASS A BY EN-ISO-13920
TOLERANCES UNLESS SPECIFIED
X = 2mm
X.X = 0.5mm
X.XX = 0.25mm
ANGLES = 2
ALL ANGLES ARE 90°, UNLESS SPECIFIED

REVISIONS

DESCRIPTION

DRAWN BY:

JS

CHECKED BY:

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<http://www.western-global.com>

DATE:

MATERIAL

THICKNESS(mm) WEIGHT(kg)

SCALE
1:50

UNITS
mm (inches)

TITLE:

DRAWING No :

SHEET : 4/4